

Technical Data Sheet

Maywoblend[®] PC/ABS

PC / ABS

Typical characteristics

- Good impact strength

Typical industries

- Vacuum Forming

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	1,15
Water absorption	DIN EN ISO 62	%	0,2
Flammability	UL 94		HB (0,85mm)*
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	54
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	2400
Notched impact strength	DIN EN ISO 179	kJ / m ²	45
Thermal properties			
Melting temperature	ISO 11357-3	°C	>220°C
Thermal conductivity	DIN 52612-1	W / (m * K)	0,2
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	85
Service temperature, long term	Average	°C	100
Service temperature, short term (max.)	Average	°C	110
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	120
Electrical properties			
Surface resistivity	DIN EN 61340	Ω	> 10 ¹²
Volume resistivity	DIN EN 61340	Ω	> 10 ¹²

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*only valid for natural color

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Print: 15/06/2026 • Release: 16/04/2026 • Version: 7.0
 PIM-ID: 709678 • PIM-Code: 98-26-162-4-6
 Company-IDs: 20070

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